DESCRIPTION

The magnetic-latching TO-5 relay, originally conceived and developed by Teledyne, has become one of the industry standards for low-level switching from dry circuit to 1 ampere. Designed for high-density PC board mounting, its small size and low coil power dissipation make the 420 and 422 relays some of the most versatile ultraminiature relays available.

The following unique construction features and manufacturing techniques provide excellent resistance to environmental extremes and overall high reliability:

- All welded construction.
- Unique uni-frame design providing high magnetic efficiency and mechanical rigidity.
- High force/mass ratios for resistance to shock and vibration.
- Advanced cleaning techniques provide maximum assurance of internal cleanliness.
- Precious metal alloy contacts material with gold plating assures excellent high current and dry circuit switching capabilities.

The Series 420/422D and 422DD utilize discrete diodes for coil suppression and polarity reversal protection.

The Series 420/422 magnetic-latching relays are ideally suited for applications where power dissipation must be minimized. The relays can be operated with a short duration pulse. After the contacts have transferred, no external holding power is required.

The magnetic latching feature of the Series 420/422 relays provide a “memory” capability, since the relays will not reset upon removal of coil power.

PRINCIPLE OF OPERATION

Energizing Coil B produces a magnetic field opposing the holding flux of the permanent magnet in Circuit B. As this net holding force decreases, the attractive force in the air gap of Circuit A, which also results from the flux of the permanent magnet, becomes great enough to break the armature free of Core B, and snap it into a closed position against Core A. The armature then remains in this position upon removal of power from Coil B, but will snap back into position B upon energizing Coil A. Since operation depends upon cancellation of a magnetic field, it is necessary to apply the correct polarity to the relay coils as indicated on the relay schematic. When latching relays are installed in equipment, the latch and reset coils should not be pulsed simultaneously. Coils should not be pulsed with less than rated coil voltage and the pulse width should be a minimum of three times the specified operate time of the relay. If these conditions are not followed, it is possible for the relay to be in the magnetic neutral position.

ENVIRONMENTAL AND PHYSICAL SPECIFICATIONS

- Temperature (Ambient) –65°C to +125°C
- Vibration (General Note 1) 30 g’s to 3000 Hz
- Shock (General Note 1) 100 g’s, 6 msec, half-sine
- Acceleration 50 g’s
- Enclosure Hermetically sealed
- Weight 0.10 oz. (2.84g) max.
SERIES 420/422
GENERAL ELECTRICAL SPECIFICATIONS (–65°C to +125°C unless otherwise noted) (Notes 2 & 3)

Contact Arrangement 2 Form C (DPDT)
Rated Duty Continuous
Contact Resistance 0.125 ohm max. before life; 0.225 ohm max. after life at 0.5A/28Vdc (measured 1/8" from header)

Contact Load Ratings (DC)
(See Fig. 2 for other DC resistive voltage/current ratings)
- Resistive: 1 Amp/28Vdc
- Inductive: 200 mA/28Vdc (320 mH)
- Lamp: 100 mA/28Vdc
- Low Level: 10 to 50 μA/10 to 50mV

Contact Load Ratings (AC)
- Resistive: 250 mA/115Vac, 60 and 400 Hz (Case not grounded)
- Inductive: 200 mA/115Vac, 60 and 400 Hz (Case grounded)

Contact Life Ratings
- 10,000,000 cycles (typical) at low level
- 1,000,000 cycles (typical) at 0.5A/28Vdc resistive
- 100,000 cycles min. at all other loads specified above

Contact Overload Rating 2A/28Vdc Resistive (100 cycles min.)
Contact Carry Rating Contact factory
Coil Operating Power
- 290 milliwatts typical at nominal rated voltage @ 25°C
- 420/422D, 420DD/422DD: 1.5 msec max. at nominal rated coil voltage
- 420DD/422DD: 2.0 msec max. at nominal rated coil voltage
Contact Bounce 2.0 msec max.
Minimum Operate Pulse 4.5 msec width @ rated voltage
Intercontact Capacitance 0.4 pf typical
Insulation Resistance 10,000 megohms min. between mutually isolated terminals
Dielectric Strength
- Atmospheric pressure: 500 Vrms/60Hz
- 70,000 ft.: 125 Vrms/60Hz
Negative Coil Transient (Vdc)
- 420D/422D, 420DD/422DD

BASE PART NUMBERS
(See Note 8 for full P/N example)

<table>
<thead>
<tr>
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<td>Coil Voltage (Vdc) Nom.</td>
<td>5.0</td>
<td>4.5</td>
<td>6.0</td>
<td>4.5</td>
<td>9.0</td>
<td>6.0</td>
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<td>36.0</td>
<td>26.5</td>
<td>26.5</td>
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<td>Max.</td>
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<td>5.5</td>
<td>8.0</td>
<td>5.5</td>
<td>12.0</td>
<td>8.0</td>
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<td>24.0</td>
<td>48.0</td>
<td>48.0</td>
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</tr>
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</table>
| Coil Resistance (Ohms ±10% @25°C)
- 420/422, 420D/420D | 61 | 48 | 120 | 97 | 280 | 75 | 500 | 280 | 1130 | 280 | 2000 | 1130 | 2000 |
- 420D/422DD (Note 4) | 48 | 3.5 | 97 | 63.0 | 280 | 104.2 | 500 | 33.7 | 1130 | 25.5 | 17.2 |
| Coil Current (mAdc @25°C)
- (420DD/422DD Series only) Min. | 75.8 | 3.5 | 46.9 | 4.5 | 26.0 | 5.5 | 20.0 | 6.8 | 13.7 | 9.0 | 18.0 |
| Max. | 104.2 | 4.5 | 63.0 | 5.5 | 33.7 | 7.8 | 25.5 | 7.8 | 17.2 | 10.0 | 18.0 |
| Set & Reset Voltage (Vdc, Max.)
- 420/422, 420D/422D Min. | 3.5 | 4.5 | 4.5 | 6.8 | 9.0 | 7.8 | 13.5 | 10.0 | 14.5 | 18.0 |
| Max. | 4.5 | 5.5 | 5.5 | 7.8 | 10.0 | 7.8 | 14.5 | 10.0 | 19.0 |
| Diode P.I.V. (Vdc) | 420D/422D, 420DD/422DD | 420D/422D, 420DD/422DD | 100 min. |
GENERAL NOTES
1. Relay contacts will exhibit no chatter in excess of 10 μsec or transfer in excess of 1 μsec.
2. “Typical” characteristics are based on available data and are best estimates. No on-going verification tests are performed.
3. Unless otherwise specified, parameters are initial values.
4. For reference only. Coil resistance not directly measurable at relay terminals due to internal series diode. 420DD and 422DD only.
5. Unless otherwise specified, relays will be supplied with either gold-plated or solder-coated leads.
6. The slash and characters appearing after the slash are not marked on the relay.
7. Screened HI-REL versions available. Contact factory.
8.
## Appendix A: Spacer Pads

<table>
<thead>
<tr>
<th>Pad designation and bottom view dimensions</th>
<th>Height</th>
<th>For use with the following:</th>
<th>Dim. H Max.</th>
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</thead>
<tbody>
<tr>
<td><strong>“M4” Pad for TO-5</strong></td>
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<td>ER411T, ER412, ER412D, ER412DD</td>
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<td></td>
<td>712, 712D, 712TN, RF300, RF310, RF320</td>
<td>.300 (7.62)</td>
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<tr>
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<td></td>
<td>ER420, ER422D, ER420DD, 421, ER421D, ER421DD, ER422, ER422D, ER422DD, 722, 722D, RF341</td>
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<tr>
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<td></td>
<td>ER431T, ER432T, ER432, ER432D, ER432DD</td>
<td>.400 (10.16)</td>
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<tr>
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<td></td>
<td>732, 732D, 732TN, RF303, RF313, RF323, RF312</td>
<td>.410 (10.41)</td>
</tr>
<tr>
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<tr>
<td></td>
<td></td>
<td>ER431, ER431D, ER431DD</td>
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<tr>
<td></td>
<td></td>
<td>RF311</td>
<td>.300 (7.62)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>RF331</td>
<td>.410 (10.41)</td>
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<tr>
<td><strong>“M4” Pad for Centigrid®</strong></td>
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<td></td>
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<td>RF100</td>
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<td>RF103</td>
<td>.420 (10.67)</td>
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<td><strong>“M9” Pad for Centigrid®</strong></td>
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<td>122C, A152</td>
<td>.320 (8.13)</td>
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<td></td>
<td>ER116C, J116C</td>
<td>.300 (7.62)</td>
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<td>ER136C, J136C</td>
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<tr>
<td></td>
<td></td>
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</tr>
<tr>
<td></td>
<td></td>
<td>A150</td>
<td>.305 (7.75)</td>
</tr>
</tbody>
</table>

**Notes:**
1. Spacer pad material: Polyester film.
2. To specify an “M4” or “M9” spacer pad, refer to the mounting variants portion of the part numbering example in the applicable datasheet.
3. Dimensions are in inches (mm).
4. Unless otherwise specified, tolerance is ± .010 (.25).
5. Add 10 mΩ to the contact resistance show in the datasheet.
6. Add 0.01 oz. (0.25 g) to the weight of the relay assembly shown in the datasheet.

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SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE
### Pad designation and bottom view dimensions

**“M” Pad 5/6/**

- Dimension H Max: .370 [9.4]
- Dimension H Min: .130 [3.3]

**“M2” Pad 7/8/**

- Dimension H Max: .370 [9.4]
- Dimension H Min: .100 [2.54]

**“M3” Pad 5/6/9/**

- Dimension H Max: .370 [9.4]
- Dimension H Min: .100 [2.54]

### Height

**For use with the following:**

- ER411T, J411T, ER412, ER412D
- ER412DD, J412, J412D, J412DD
- ER412T, J412T
- 712, 712D, 712TN
- ER311T, J431T, ER32, ER32D
- ER32DD, J432, J432D, J432DD
- ER32T, J432T
- 732, 732D, 732TN
- ER420, J420, ER420D, J420D
- ER420DD, J420DD, ER421, J421
- ER421D, J421D, ER421DD
- J422D, ER422DD, J422DD, 722
- ER431T, J431T, ER432, ER432D
- ER432DD, J432, J432D, J432DD
- ER432T, J432T
- 732, 732D, 732TN

**Dim. H Max.**

- ER411T: .388 (9.86)
- 712, 712D, 712TN: .393 (9.99)
- ER311T, J431T, ER32, ER32D: .493 (12.52)
- 732, 732D, 732TN: .503 (12.78)
- ER420, J420, ER420D, J420D: .398 (10.11)
- ER421, J421, ER421DD, 722: .441 (11.20)
- 712, 712D: .451 (11.46)
- ER431T, J431T, ER432, ER432D: .546 (13.87)
- 732, 732D: .556 (14.12)
- ER411, J411, ER411D, J411TX, ER412X, ER412DX, ER412DDX, ER412TX: .388 (9.86)
- 712, 712DX, 712TNX: .393 (9.99)
- ER420X, ER420DX, ER420DDX, ER421X, ER421DX, ER421DDX, ER422X, ER422DX, ER422DDX, 722X, 722DDX: .398 (10.11)
- ER431X, ER431DX, ER431DD, ER431TX, ER432X, ER432DX, ER432DDX, ER432TX: .493 (12.52)
- 732X, 732DX, 732TNX: .503 (12.78)

### Notes:

1. Spreader pad material: Diallyl Phthalate.
2. To specify an “M”, “M2” or “M3” spreader pad, refer to the mounting variants portion of the part number example in the applicable datasheet.
3. Dimensions are in inches (mm).
4. Unless otherwise specified, tolerance is ±.010” (0.25).
5. Add 25 mΩ to the contact resistance shown in the datasheet.
6. Add .01 oz. (0.25 g) to the weight of the relay assembly shown in the datasheet.
7. Add 50 mΩ to the contact resistance shown in the datasheet.
8. Add 0.025 oz (0.71 g) to the weight of the relay assembly shown in the datasheet.
9. M3 pad to be used only when the relay has a center pin (e.g. ER411M3-12A, 722XM3-26.)
Appendix A: Ground Pin Positions

TO-5 Relays:
ER411T, ER412, ER412T, ER420, ER421, ER422, ER431T, ER432, ER432T, 712, 712TN, 400H, 400K, 400V, RF300, RF303, RF341, RF312, RF310, RF313, RF320, RF323

TO-5 Relays:
ER411, ER431, RF311, RF331

Centigrid® Relays:
RF180, ER116C, I22C, ER136C

Centigrid® Relays:
RF100, RF103, ER114, ER134, 172

NOTES
1. Terminal views shown
2. Dimensions are in inches (mm)
3. Tolerances: ± .010 (± .25) unless otherwise specified
4. Ground pin positions are within .015 (0.38) dia. of true position
5. Ground pin head dia., .035 (0.89) ref: height .010 (0.25) ref.
6. Lead dia. .017 (0.43) nom.

- Indicates ground pin position
- Indicates glass insulated lead position
- Indicates ground pin or lead position depending on relay type